

### **ENGINEERING BULLETIN**

#### **Check Rotary Unions**

Date: Sept 7, 2011

To: Balzer Grain Cart Dealers

Regarding Balzer part #71741, Rotary union.

Our rotary union supplier has informed us that there is a possibility that defective unions have been supplied to Balzer. Balzer recommends that if you have a grain cart that was manufactured in the time period from August 1, 2010 to September 31, 2011 to verify if you may have a defective union. If you have inventory of these rotary unions on your shelf, please check those as well.

To do this please contact your customer and have them follow the procedure below.

Remove front cover plate and check the serial number on the union. The following pages show how to get at the serial numbers on the rotary union. If it has one of the following numbers please notify the Balzer parts department at 800-795-8551 and new union will be shipped at no charge. If you need to contact Balzer for a replacement union, please have the serial number of the grain cart and serial number of the union available.

586780	589910	706530
588030	592940	
588370	653710	

We thank you for your help with this situation. Balzer Inc.



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#### **Check Rotary Unions**

Grain cart should be disconnected from tractor to make this check. Remove oil lines by depressing Orange release mechanism on brush. Remove hardware holding safety shield in place.



Remove Hardware

Remove Hardware

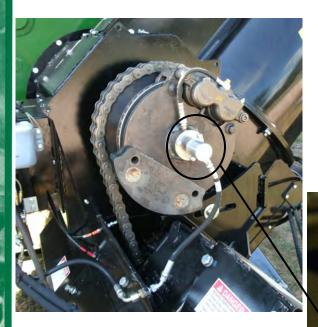




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#### **Check Rotary Unions**

Once shield has been removed, verify serial number written on rotary union. Replace shield and securely tighten hardware. Replace oil lines.



APARONS

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Serial Number