

ENGINEERING BULLETIN

Grain Cart Hydraulic Tank Line Connection Replacement

Affected Units: All 2011 Grain Carts equipped with new 6 bank hydraulic control block.

The tank return line from the grain cart must be changed to a flat faced coupler P# 864500. **This is a ZERO-PSI RETURN LINE CONNECTION.**

The tractor must be able to provide a **minimum of 2750 PSI** and a maximum 3000 PSI to properly set up and operate the cart.

The pressure line into our block must provide between **8 to 10 GPM** to properly operate the cart functions.

Reduce the flow from the tractor not to exceed **10 GPM** to the cart.

