

ENGINEERING BULLETIN

Grain Cart Spout Chain Update

The following procedure is to replace auger spout rack and rotational bushings.

Step 1: Remove old rack and sprocket.

Step 2: Replace old sprocket with new and spacers. (81500, 71736, 820002, 1634, & 1661)

Step 3: Replace old rack with new bracket and chain. (204060 & 830001)

Step 4: Align sprocket and chain. **Make sure to align while in working position.**

Use spacers P#71736 for this.

Step 5: Remove and replace bushings P#71709 6x.

