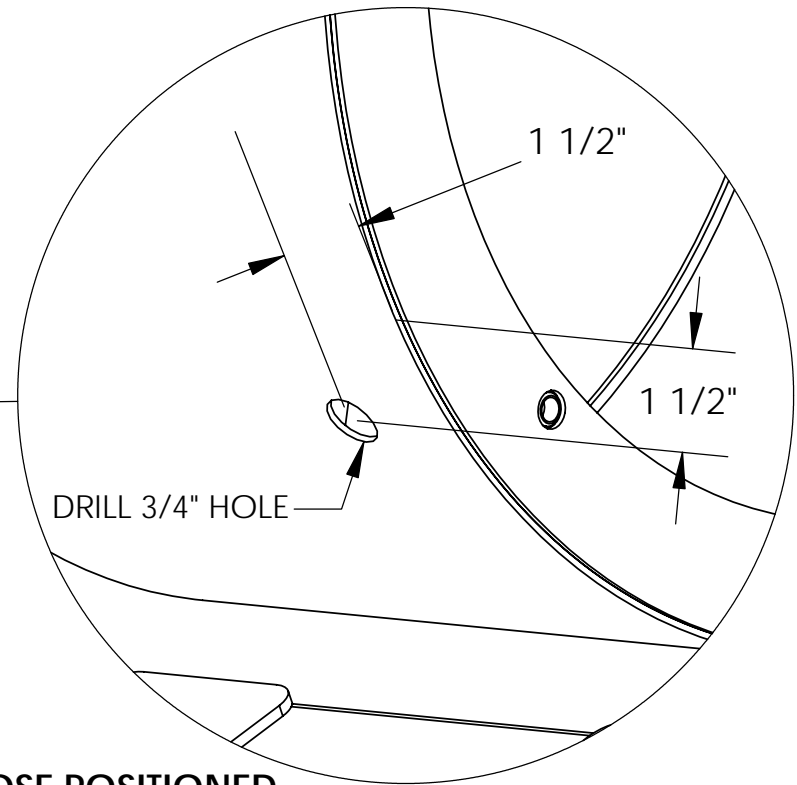
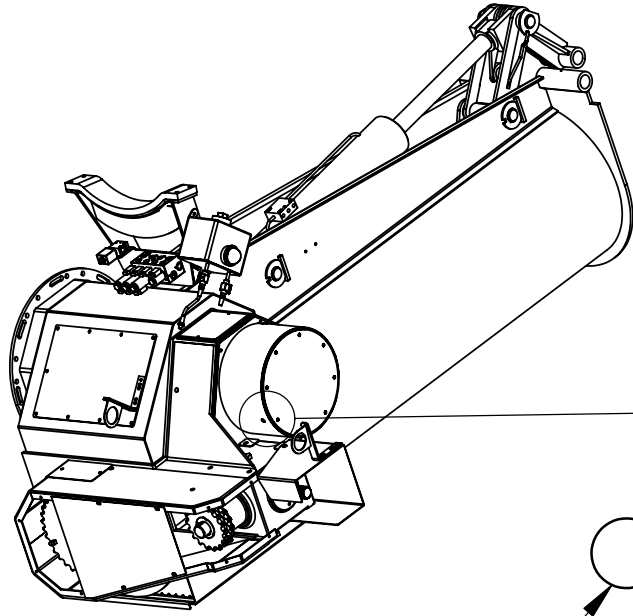


PROCEDURE TO REPLACE ROTATING COUPLER



ROTATING COUPLER #71741

HOSE #72132 45° JIC

GAUGE

HOSE POSITIONED LIKE THIS.

DETAIL B
SCALE 1 : 2

BULKHEAD FITTING #72133

TEE #72152

SWIVEL TO PIPE #72153

1. REMOVE COVER TO REVEAL CLUTCH.
2. REMOVE OLD SWIVEL AND PIPE.
3. DRILL 3/4" HOLE 1 1/2" DOWN FROM SLOT AND 1 1/2" OVER.
(SEE DETAIL ABOVE).
4. INSTALL BULKHEAD FITTING #72133 IN HOLE.
5. INSTALL REDUCER #12190 IN CLUTCH.
6. INSTALL NEW ROTATING COUPLER #71741. TAKING CARE NOT TO PUT ANY SIDELOAD WHEN INSTALLING.
7. INSTALL HOSE #72132 45° JIC END TO BULKHEAD FITTING. WHEN HOSE SECURED MUST LOOK LIKE ABOVE AND NOT INTERFERE WITH ROTATION OF CLUTCH.
8. REINSTALL HOSE FROM RELIEF VALVE TO BULKHEAD FITTING.
9. TIGHTEN ALL FITTINGS AND REINSTALL COVER.
10. ADD TEE AND GAUGE ON CARTS WITH SWIVEL UPPER AUGER HEADS.

LIST OF COMPONENTS

- #71741 ROTATING COUPLER
- #72133 BULKHEAD FITTING #6 JIC BOTH ENDS.
- #72132 HOSE .25 X .25 NPTM X #6 JIC 45 DEG. X 15"
- #12190 REDUCER 1/2" NPTM X 1/4" NPTFM
- #72153 SWIVEL TO PIPE #6 JIC FM SWIVEL- 1/4" NPT MAL
- #8638 GAUGE
- #72152 #6 JIC SWIVEL RUN TEE.